

# Anionic Polymerization of *N*-Methacryloyl-2-methylaziridine and *N*-Methacryloylazetidine

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**Summary:** Anionic polymerizations of *N*-methacryloyl-2-methylaziridine (**1**) and *N*-methacryloylazetidine (**2**) were carried out in THF with 1,1-diphenyl-3-methylpentyl-lithium (DMPLi) and with diphenylmethylpotassium (Ph<sub>2</sub>CHK) in the presence of LiCl or Et<sub>2</sub>Zn. Poly(**1**) and poly(**2**) possessing predicted *M<sub>n</sub>*s based on the molar ratios between monomer to initiators and narrow molecular weight distributions (MWD, *M<sub>w</sub>*/*M<sub>n</sub>* < 1.1) were quantitatively obtained at –40 °C within 24 h. The stability of the propagating chain end of poly(**1**) was confirmed by the quantitative initiation efficiency in the postpolymerization. The radical polymerizations of **1** and **2** with AIBN gave the polymers in 77 and 40% yields, respectively. These are first examples demonstrating the positive polymerizability of *N,N*-dialkylmethacrylamide derivatives, while *N,N*-dimethylmethacrylamide showed the negative polymerizability under the radical and anionic polymerization conditions.

**Keywords:** living anionic polymerization; *N,N*-dialkylmethacrylamide; *N*-methacryloyl-2-methylaziridine; *N*-methacryloylazetidine

## Introduction

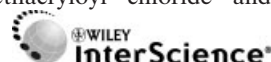
It has been reported that *N,N*-dialkylacrylamides readily undergo the radical and anionic polymerizations to give the vinyl polymers. In particular, the stable living polymers are obtained by the anionic polymerization<sup>[1–6]</sup> and group transfer polymerization.<sup>[7]</sup> In contrast to a number of reports on the synthesis of poly(*N,N*-dialkylacrylamides), little attention has been paid to the polymerization of the methacrylamide counterparts because of their very low polymerizability under the radical and basic conditions. On the basis of <sup>1</sup>H and <sup>13</sup>C NMR chemical shifts and MNDO calculations, Kodaira<sup>[8]</sup> and Hogen-Esch<sup>[1]</sup> have suggested that the low polymerizability of *N,N*-dialkylmethacrylamides is derived from the twisted confor-

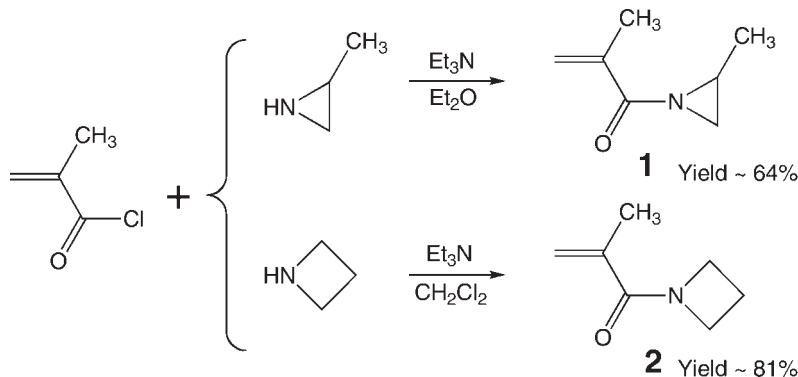
mation between C=C and C=O groups due to the steric repulsion between α- methyl group and two bulky alkyl substituents on nitrogen. Interestingly, Yuki and Okamoto<sup>[9]</sup> have reported that *N*-methacryloylaziridine (MAz), a *N,N*-dialkylmethacrylamide derivative, can be polymerized with anionic or radical initiators, while the detailed results of polymerization have not been shown. This result strongly prompts us to investigate the polymerizability of *N,N*-dialkylmethacrylamides in detail by comparing the polymerization behavior of acrylamide counterparts.<sup>[1–6]</sup> In this study, we report the anionic polymerizations of newly-designed monomers, *N*-methacryloyl-2-methylaziridine (**1**) and *N*-methacryloylazetidine (**2**). These monomers possess strained 3- and 4-membered rings containing nitrogen similar to MAz.

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## Results and Discussion

Monomers **1** and **2** were synthesized by the reaction of methacryloyl chloride and





Scheme 1.

2-methylaziridine or azetidine in the presence of triethylamine in dry  $\text{Et}_2\text{O}$  or dry  $\text{CH}_2\text{Cl}_2$ , respectively, as shown in Scheme 1. Both monomers were purified by the repeating vacuum distillations from  $\text{CaH}_2$  prior to the anionic polymerization. Anionic polymerizations of **1** and **2** were carried out with 1,1-diphenyl-3-methylpentyllithium (DMPLi), an adduct of *s*-BuLi and 1,1-diphenylethylene, diphenylmethylolithium ( $\text{Ph}_2\text{CHLi}$ ), and diphenylmethylpotassium ( $\text{Ph}_2\text{CHK}$ ) in THF at various temperatures ( $-78$ ,  $-40$ , and  $0^\circ\text{C}$ ) in the presence of LiCl or  $\text{ZnEt}_2$ . It is demonstrated from the NMR analysis that the vinyl polymerizations of **1** and **2** exclusively occurred to give poly(**1**) and

poly(**2**) quantitatively, and the highly strained aziridine and azetidine rings were intact during the course of the polymerizations. It is noteworthy that the *N*-acylaziridine moiety in **1** is stable under the strongly basic conditions, while several ring-opening reactions of *N*-acylaziridine derivatives with various nucleophiles have been reported.<sup>[10,11]</sup>

The results of polymerizations are summarized in Table 1. The polymerization of **1** with organopotassium initiators such as  $\text{Ph}_2\text{CHK}$  and  $\text{Ph}_2\text{CHK}/\text{ZnEt}_2$ <sup>[2,5,6]</sup> at  $-78^\circ\text{C}$  gave the poly(**1**) of relatively broad MWD ( $M_w/M_n = 1.2\text{--}1.3$ ) in 82–100% yields. On the other hand, an organolithium initiator, DMPLi, gave a poly(**1**) of narrow

Table 1.

Anionic Polymerization of **1** and **2** in THF.

monomer	Initiator	temp.	time	conv.	$10^{-3}M_n$		$M_w/M_n^c$
		$^\circ\text{C}$	h	%	calcd <sup>a)</sup>	obsd <sup>b)</sup>	
<b>1</b>	$\text{Ph}_2\text{CHK}$	$-78$	15	100	12	16	1.20
<b>1</b>	$\text{Ph}_2\text{CHK}/\text{Et}_2\text{Zn}$	$-78$	72	82	13	6.2	1.29
<b>1</b>	DMPLi <sup>d)</sup>	$-78$	15	90	6.1	7.0	1.14
<b>1</b>	DMPLi/LiCl	$-78$	72	100	6.1	7.2	1.05
<b>1</b>	DMPLi/LiCl	$-40$	2.5	100	14	15	1.03
<b>1</b>	DMPLi/LiCl	$-40$	24	100	47	50	1.09
<b>1</b>	DMPLi/LiCl	0	15 min	100	15	16	1.05
<b>2</b>	$\text{Ph}_2\text{CHK}/\text{Et}_2\text{Zn}$	$-78$	72	0	–	–	–
<b>2</b>	$\text{Ph}_2\text{CHK}/\text{Et}_2\text{Zn}$	0	24	100	17	19	1.07
<b>2</b>	$\text{Ph}_2\text{CHLi}/\text{LiCl}$	$-78$	72	84	5.0	4.6	1.08
<b>2</b>	$\text{Ph}_2\text{CHLi}/\text{LiCl}$	$-40$	24	100	19	22	1.10

<sup>a)</sup>  $M_n$  calcd = [monomer]/[initiator] × MW of monomer × conversion (%) / 100 + MW of initiator residue.

<sup>b)</sup>  $M_n$  obsd was estimated by  $^1\text{H}$  NMR using end group analysis.

<sup>c)</sup>  $M_w/M_n$  was estimated by SEC in DMF containing 0.01 M LiBr.

<sup>d)</sup> 1,1-Diphenyl-3-methylpentyllithium.

MWD ( $M_w/M_n = 1.14$ ) in 90% yield at  $-78^\circ\text{C}$  after 15 h. The MWDs of the resulting polymers effectively narrowed ( $M_w/M_n < 1.1$ ), when 5–8 fold LiCl was added to the polymerization system as previously reported in the polymerizations of (meth)acrylates.<sup>[15,16]</sup> At elevated temperature of  $-40^\circ\text{C}$ , the polymerization was completed within 2.5 h. The polymers obtained with DMPLi/LiCl at  $-40^\circ\text{C}$  also possessed the predicted molecular weights based on the molar ratios between monomer to initiator and the narrow MWDs. Even at  $0^\circ\text{C}$ , a well-defined poly(**1**) was quantitatively obtained within 15 min. The stability of the propagating enolate anion derived from **1** was confirmed by a quantitative initiation efficiency in the postpolymerization at  $-40^\circ\text{C}$ . Figure 1 shows a GPC curve of postpolymer shifts to the higher molecular weight region with keeping the narrow MWD, indicating the living character of polymerization system. Thus, the anionic polymerization of **1** smoothly gave the polymer similar to the case of MAz,<sup>[9]</sup> although **1** was categorized into a *N,N*-dialkylmethacrylamide derivative.

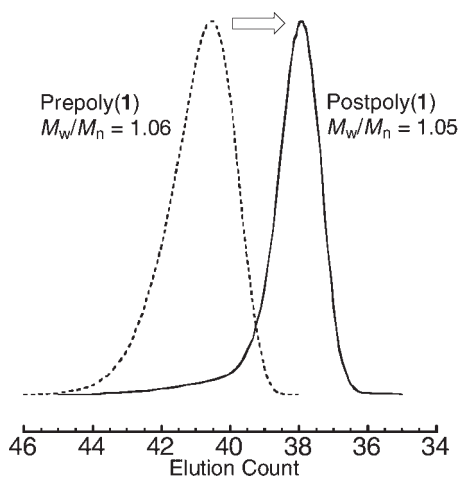
The anionic polymerization of **2** with either  $\text{Ph}_2\text{CHK}/\text{ZnEt}_2$  or  $\text{Ph}_2\text{CHLi}/\text{LiCl}$  initiator system proceeds very slowly com-

pared to the polymerization of **1** under the similar conditions. No polymerization of **2** occurred with  $\text{K}^+/\text{ZnEt}_2$  at  $-78^\circ\text{C}$  even after 72 h, while poly(**2**) was obtained with  $\text{Li}^+/\text{LiCl}$  in 84% yield at  $-78^\circ\text{C}$  after 72 h. Complete consumption of **2** was attained with  $\text{K}^+/\text{ZnEt}_2$  and  $\text{Li}^+/\text{LiCl}$  initiator systems within 24 h at 0 or  $-40^\circ\text{C}$ , respectively. Interestingly, the resulting poly(**2**)s always possessed narrow MWDs ( $M_w/M_n < 1.1$ ). The  $M_n$ s of poly(**2**) estimated by  $^1\text{H}$  NMR agreed with the calculated values.

These results clearly demonstrate the anionic polymerizability of **1** and **2** in sharp contrast to the negligible one of *N,N*-dimethylmethacrylamide (DMMA) under the identical reaction conditions. Furthermore, the free-radical polymerizations of **1** and **2** with AIBN gave the polymers in 77 and 40% yields, respectively, while no polymeric product was obtained from DMMA. This suggests the possibility of controls on the molecular structures of poly(**1**) and poly(**2**) via the controlled/living radical polymerization. On the basis of  $^1\text{H}$  and  $^{13}\text{C}$  NMR, this different polymerizability can be attributed to the lack of amide conjugation in **1** and **2**, arisen from the strained aziridine and azetidine moieties.<sup>[8,12–14]</sup> This leads to the effective resonance between carbonyl and vinyl groups to result in the positive polymerizability of **1** and **2**. In fact, the  $^{13}\text{C}$  NMR chemical shifts of vinyl  $\beta$ -carbons of **1**, **2**, and DMMA were observed at 125, 119, and 115 ppm, respectively. These values clearly indicate the lower  $\pi$ -electron densities of vinyl groups and the higher anionic polymerizabilities in **1** and **2**, compared to DMMA.

Poly(**1**) and poly(**2**) were soluble in  $\text{CHCl}_3$ , THF, DMF, and methanol but insoluble in hexane. It is noteworthy that poly(**2**) is readily soluble in water, indicating the high polarity of azetidine functionality. The glass transition temperatures ( $T_g$ ) of poly(**1**) and poly(**2**) were observed at 185 and  $170^\circ\text{C}$ , respectively by the DSC measurement.

In conclusion, we have succeeded in the anionic polymerizations of newly-synthesized



**Figure 1.**

GPC curves of poly(**1**) obtained in the postpolymerization. Polymerization of **1** was carried out with DMPLi/LiCl in THF at  $-40^\circ\text{C}$ .

*N,N*-dialkylmethacrylamides, **1** and **2**, possessing small strained aziridine and azetidine rings. The polymerizations of **1** and **2** quantitatively gave the polymers having predicted  $M_n$ s and narrow MWD ( $M_w/M_n = 1.1$ ), although they are *N,N*-dialkylmethacrylamides showing poor polymerizability. This is a first successful example of living polymerization of *N,N*-dialkylmethacrylamide. The difference in the polymerizability of *N,N*-dialkylmethacrylamides can be well explained by the electron density of vinyl groups observed in the  $^{13}\text{C}$  NMR chemical shifts.

## Experimental Part

### Materials

Commercially available 2-methylaziridine and azetidine hydrochloride were used without purification. Methacryloyl chloride was purified by the fractional vacuum distillation. Triethylamine was distilled from  $\text{CaH}_2$  under nitrogen. Tetrahydrofuran (THF) was refluxed over sodium wire, distilled from  $\text{LiAlH}_4$ , and then distilled from the sodium naphthalenide solution on a vacuum line. 1,1-Diphenylethylene (DPE) and diphenylmethane were distilled from  $\text{CaH}_2$  in vacuo, and diluted with dry THF. Isopropanol was distilled from Mg, and then diluted with dry THF. LiCl was dried under high vacuum conditions ( $10^{-6}$  mmHg) for 48 h.  $\text{ZnEt}_2$  (TOSOH Akuzo Co.) was used as a THF solution. *s*-BuLi (KANTO Chemicals, 1 M, cyclohexane solution) was used without purification, and diluted with *n*-heptane.  $\text{Ph}_2\text{CHLi}$  and  $\text{Ph}_2\text{CHK}$  were prepared by the reactions of diphenylmethane and the corresponding metal naphthalenides in THF under argon at room temperature for 2 days. The concentration of initiator solutions were determined by colorimetric titration with 1-octanol in a sealed glass apparatus in vacuo.<sup>[17]</sup>

### Synthesis of 1

Methacryloyl chloride (13.4 g, 129 mmol) in diethyl ether (45 mL) was added dropwise

to a mixture of 2-methylaziridine (8.01 g, 140 mmol) and triethylamine (14.4 g, 143 mmol) in diethyl ether (140 mL) at  $0^\circ\text{C}$  under nitrogen. The reaction mixture was stirred at room temperature for 3 h. After filtration to remove the precipitated ammonium salt, the filtrate was distilled under the reduced pressure repeatedly to give a colorless liquid of **1** (bp  $61\text{--}62^\circ\text{C}/14$  mmHg, 10.3 g, 82.6 mmol, 64%).

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 300 MHz):  $\delta = 1.34$  (d, 3H,  $J = 5.4$  Hz,  $\text{CH}_3$  (aziridine ring)), 1.95 (s, 3H,  $\text{CH}_3$ ), 2.00 (d, 1H,  $J = 3.6$  Hz,  $\text{CH}_2$  (trans to  $\text{CH}_3$ )), 2.42 (d, 1H,  $J = 5.7$  Hz,  $\text{CH}_2$  (cis to  $\text{CH}_3$ )), 2.47 (m, 1H, CH), 5.63 and 6.09 (2s, 2H,  $\text{CH}_2=$ ).  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ , 75 MHz):  $\delta = 17.7$  ( $\text{CH}_3$  (aziridine ring)), 18.6 ( $\text{CH}_3$ ), 31.8 ( $\text{CH}_2$ ), 34.3 (CH), 124.5 ( $\text{CH}_2=$ ), 139.8 ( $=\text{C}-$ ), 180.6 ( $\text{C}=\text{O}$ ).

### Synthesis of 2

Methacryloyl chloride (10.28 g, 98.3 mmol) in 20 mL of dichloromethane was added dropwise to a mixture of azetidine hydrochloride (9.06 g, 96.8 mmol) and triethylamine (20.17 g, 199 mmol) in dichloromethane (80 mL) at  $0^\circ\text{C}$  under nitrogen. After the addition, stirring was continued at room temperature for 12 h. After filtration to remove the precipitated ammonium salt, the filtrate was washed with saturated  $\text{NaHCO}_3$  solution and with saturated NaCl solution. The aqueous layer was extracted with dichloromethane, and the combined organic layer was dried over  $\text{MgSO}_4$ . After filtration and evaporation, the crude product was distilled twice under reduced pressure to yield a colorless liquid of **2** (bp  $80\text{--}81^\circ\text{C}/4$  mmHg, 9.82 g, 78.6 mmol, 81%).

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 300 MHz):  $\delta = 1.92$  (s, 3H,  $\text{CH}_3$ ), 2.28 (m, 2H,  $\text{CH}_2$ ), 4.08 (br, 2H,  $\text{NCH}_2$  (cis to carbonyl)), 4.23 (br, 2H,  $\text{NCH}_2$  (trans to carbonyl)), 5.29 and 5.36 (2s, 2H,  $\text{CH}_2=$ ).  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ , 75 MHz):  $\delta = 15.8$  ( $\text{CH}_2$ ), 19.4 ( $\text{CH}_3$ ), 48.3 ( $\text{CH}_2$  (cis to carbonyl)), 52.7 ( $\text{CH}_2$  (trans to carbonyl)), 119.0 ( $\text{CH}_2=$ ), 138.3 ( $=\text{C}-$ ), 170.9 ( $\text{C}=\text{O}$ ).

The monomers **1** and **2** were further purified by the repeating vacuum distillations

over  $\text{CaH}_2$ . The purified monomer and  $\text{CaH}_2$  were sealed off in an all-glass apparatus equipped with a break-seal under the vacuum conditions. After dilution with dry THF, the monomers were stirred over  $\text{CaH}_2$  overnight and distilled on a vacuum line. The monomers were diluted with dry THF (0.5–0.8 M) and stored prior to the polymerization in the ampule equipped with a break-seal at  $-30^\circ\text{C}$ .

### Polymerization

All the polymerizations were carried out in THF under high vacuum conditions ( $10^{-6}$  mmHg) in a sealed all-glass apparatus equipped with break-seals.<sup>[17]</sup> A small molar excess of DPE in THF was added to *s*-BuLi in *n*-heptane at  $-78^\circ\text{C}$ , and the characteristic red color of the initiator, DMPLi, appeared instantaneously. After 4–6 fold of LiCl was added to the initiator solution at  $-78^\circ\text{C}$ , the THF solution of monomer was added to the initiator system with vigorous stirring at  $-78^\circ\text{C}$ . On the addition of monomer, the characteristic red color of the initiator immediately disappeared. The polymerization was performed at various temperatures ( $-78$ ,  $-40$ , and  $0^\circ\text{C}$ ). The reaction was terminated with a degassed isopropanol at  $-78^\circ\text{C}$ . The reaction mixture was concentrated by evaporation, and was poured into hexane at  $0^\circ\text{C}$  to precipitate the polymer. The isolated polymer was purified by freeze-drying from the benzene solution.

### Measurements

$^1\text{H}$  and  $^{13}\text{C}$  NMR spectra were recorded on a Bruker DPX300 spectrometer (300 MHz for  $^1\text{H}$  and 75 MHz for  $^{13}\text{C}$ ) in  $\text{CDCl}_3$ . The chemical shifts were reported in ppm downfield relative to  $\text{CHCl}_3$  ( $\delta$  7.26) for  $^1\text{H}$  NMR and  $\text{CDCl}_3$  ( $\delta$  77.1) for  $^{13}\text{C}$  NMR as

standard. GPC was measured using a TOSOH HLC-8020 instrument equipped with two polystyrene gel columns (TOSOH TSK-GEL GMH<sub>XL</sub> $\times$ 2) in DMF containing 0.01 M LiBr as an eluent at a flow rate of  $1.0\text{ mL} \cdot \text{min}^{-1}$  at  $40^\circ\text{C}$  with refractive index detection. The  $T_g$ s of the polymers were measured by DSC using a Seiko instrument DSC6220 apparatus under nitrogen flow. The polymer sample was first heated to  $250^\circ\text{C}$ , cooled to  $20^\circ\text{C}$ , and then scanned at a rate of  $10^\circ\text{C min}^{-1}$ .

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